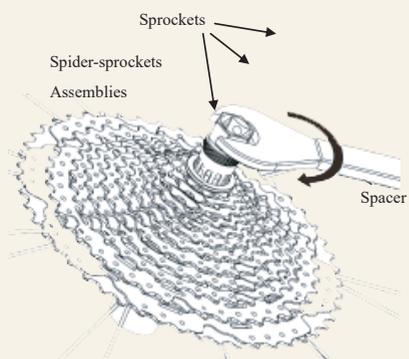
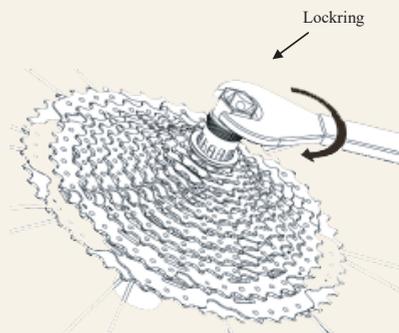


# SunRACE

1. Install both spider assemblies, spacers, and sprockets on to the body.



2. Screw the locking clockwise.



3. Tighten the locking with the locking tool and torque wrench. The tightening torque is 40 N-m.

